

ANSELAN PRECISION MACHINERY CO., LTD.

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**EDM Brass Wire****Specification - 1**

Product	Dia. (mm)	P3	P5	P20	D125	D160	D200
Brass Wire (Hard : 900-1080N) Brass Wire (Soft : 500 - 600N)	0.10	○	○	○	○	○	○
	~	○	○	○	○	○	○
	0.30	○	○	○	○	○	○
		○	○	○	○	○	○

Specification - 2

Chemical Composition : Cu65/Zn35%, or Cu 60/Zn40%

Elongation : 3% (Hard wire), 1-2% (Soft wire)

Conductivity : 24%

Tensile Strength : 900~1080 N/mm² (Hard wire), 500~600N/mm² (Soft wire)**Spool Type**

Type	Dimension(mm)				weight (kg) per spool	Spool no. in box
	D1	D2	W1	d		
P-3	130	80	110	90	3~4	6
P-5	160	90	114	90	5~6	2 or 4
P-10	200	90	134	110	10	2
P-20	250	110	140	110	20	1
DIN125	125	80	125	100	3~4.5	3 or 6
DIN160	160	100	160	128	5~7	2
DIN200	200	125	200	160	15~16.5	1
DIN355	355	224	200	160	45	1

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DIN160	160	100	160	128	5~7	2
DIN200	200	125	200	160	15~16.5	1