

ANSELAN PRECISION MACHINERY CO., LTD.

Address: No. 539 Wanjiali Rd., Yuhua District, Changsha, 410019, China

Mobile: +86 - 18267497809 (WhatsApp ID/WeChat ID)

Skype: edmservicechina

E-mail: anselanedm@163.com

Website: www.anselanedm.com

**Product: EDM Spare Parts to fit CHMER machines**

Product name	Code No.	Original P/No.	Size (mm)	Position	Machine Model	Ref. Picture
Wire Guide	CH101	3140001 M140001B	Ø0.105	Upper & Lower	CW-340. 430. 530. 640. 740. 850. 530S	
			Ø0.155 Ø0.205 Ø0.255 Ø0.305			
Wire Guide	CH102	3W53A92A MW53A92C	Ø0.105	Lower	CW-340. 430. 530. 640. 740. 850. 530S	
			Ø0.155 Ø0.205 Ø0.255 Ø0.305			
Set Screw	CH103		Ø0.4 Ø0.6		CW Series, HW Series	
Set Screw	CH108	M7W1DM11CG	Ø0.4	Upper & Lower	CW-340. 430. 530. 640. 740. 850. 530S	
Sub Guide Holder	CH111	X053C245H02	Ø0.205 Ø0.255 Ø0.305	Upper & Lower	CW-340. 430. 530. 640. 740. 850. 530S	
Set Screw	CH113	M7W1DM12CG X053C628G51	Ø0.4 Ø10.5xØ0.4x12.5T	Upper & Lower	CW-340. 430. 530. 640. 740. 850. 530S	
Wire Guide	CH117	X052B241G53	Ø0.105	Lower	CW Series, HW Series	
			Ø0.155 Ø0.205 Ø0.255 Ø0.305			
Wire Guide	S103	3080990	Ø0.105	Upper & Lower	CW Series, HW Series	
			Ø0.155 Ø0.205 Ø0.255 Ø0.305			
Wire Guide	F113		Ø0.105	Lower	CW Series, HW Series	
			Ø0.155 Ø0.205 Ø0.255 Ø0.305			
Power Feed Contact	CH001	M7W2DM21J X054D125H03	7 x 22 x 0.8	Upper & Lower	CW Series, HW Series	
Power Feed Contact (Tungsten Steel)	CH010	4140029 M7A350ESPTB MAWS00433A EDM-076R	5x18x35	Upper & Lower	CW- 340.430.530.640.740.850. 530S series	
Power Feed Contact (Titanizing)	CH010T	4140029 M7A350ESPTB MAWS00433A EDM-076R	5 x 18 x 35	Upper & Lower	CW- 340.430.530.640.740.850. 530S series	
Power Feed Contact (Tungsten Steel)	CH011	MA501390A	5 x 10 x 40	Upper & Lower		

Water Nozzle (with groove)	CH201	DC0104U MW53W11D MW53W11C	Ø4 Ø6 Ø8 Ø10	Upper	CW-340. 430. 530. 640. 740. 850. 530S (OD28xID5.0x16H)	
Water Nozzle	CH202	MAWT575A (DC0105) 4140070 (DC0105U)	Ø4 Ø6 Ø8 Ø10	Upper	CW-340. 430. 530. 640. 740. 850. 530S (OD28xID5.0x16H)	
Water Nozzle		X183C439H01	Ø4.5	Upper	CW-340. 430. 530. 640. 740. 850. 530S	
Water Nozzle (with groove)	CH207A	MW53W92B MAWTO77A X053C491H01	Ø4 Ø6 Ø8 Ø10 Ø12	Lower	CW-340. 430. 530. 640. 740. 850. 530S (OD35x21H)	
Water Nozzle	CH207A	MAWTO77C MAWT574A X053C491H01	Ø4 Ø6 Ø8 Ø10 Ø12	Lower	CW-340. 430. 530. 640. 740. 850. 530S (OD35x21H)	
Water Nozzle (Ceramic)	CH207	MAWTO77C MAWT574A X053C491H01	Ø4 Ø6 Ø8 Ø10 Ø12	Lower	CW-340. 430. 530. 640. 740. 850. 530S (OD35x21H)	
Nozzle Holder	M218	X187B370H03	Ø73xØ15.5x22		CW Series, HW Series	
Isolator Plate	CH301	MW64A44K	64 x 76 x 10T	Upper	CW Series, HW Series	
Isolator Plate	CH302-10	MW53E55D MW53W55C	64x76x10T	Lower	CW Series, HW Series	
Isolator Plate	CH302-12	MW53W55D MW53W55C	64x76x12T	Lower	CW Series, HW Series	
Isolator Plate	CH303	MAWT100C	64x76x10T	Upper	CW Series, HW Series	
Isolator Plate	CH304		95x60x25T	Lower		
Isolator Plate			110*12T		CW Series, HW Series	
Pinch Roller (White Ceramic)	M405	X053C779G51 MW53A17C	57x19x32t	Feed section	CW Series, HW Series	
Pinch Roller (Black Ceramic)	M405C	X053C779G51 MW53A17C	57x19x32t	Feed section	CW Series, HW Series	
Capstan Roller (White Ceramic)	M406	MW64A44K MW53A16C X053C778G51	57x10x32t	Feed section	CW Series, HW Series	
Capstan Roller (Black Ceramic)	M406C	MW64A44K MW53A16C X053C778G51	57x10x32t	Feed section	CW Series, HW Series	

Bearing (M607V)	CH457		Ø22xØ19xØ7 x7t			
Bearing (M698V)	CH458		Ø22xØ19xØ8 x7t			
Gear for Pinch Roller	CH456-2				CW Series, HW Series	
Roller Wheel Gear CH456						
(OMRON) Actual Valve Switch	CH506	MOZLSH5401		Upper	CW Series, HW Series	
(OMRON) Actual Valve Switch		MOZLSH5402				
Fuse Circuit AWT / Melting Coil AWT	CH508	MAWT050E		Upper	CW Series, HW Series	
Heater, Melt Cable 4AWT050 R7611HET CH5078						
Heater (AWT Heater Base)		MAWT050D MAWS00408A			AW-5SL	
Contact Brush CH858						
Ceramic Pipe 20mm R3711CCU 1.75x0.8x19.5						
Wire Evacuation Ceramic Pipe CH901						
Seal Section V-Packing		P94021B1 PL020009	140x110x15			
Flow Meter		P9033S03 P9033S10				
Ceramic Pipe	CH901		Ø1.7xØ0.7x19.6		CW Series, HW Series	
Ceramic Pipe		MW53A64B	3.0x35L		CW Series, HW Series AW-5SL	
Ceramic Pipe For AWT	CH508-1	MAWS00429A	1.85x20L	Upper	CW Series, HW Series AW-5SL	
Ceramic Pipe	CH716	MAWT538B MAWT358A			CW Series, HW Series	

Float switch OLV-2A-1	CH509				CW Series, HW Series	
Float switch OLV-2A-1	CH509				CW Series, HW Series	
Solenoid Valve ITALY	CH510				21HT4K0Y160-S DC24V AC110V	
Solenoid Control Valve And Repair Kit		M7D1AADK111 7				
Urethane Tension Roller	CH604	MW53A39C	D150x10x31L		CW Series, HW Series AW-5SL	
Lower Roller (Ceramic+Stainless)	CH601		46D x 27.5L	Lower	CW Series, HW Series	
Lower Roller (Stainless Steel)	CH603A- 60	MAWT375G	45 x 10D x 60L	Lower	CW Series, HW Series	
Lower Roller (Ceramic)	CH603B- 60		45 x 10D x 60L	Lower	CW Series, HW Series	
Lower Roller (Stainless Steel)	CH602A- 50		45 x 10D x 50L	Lower	CW Series, HW Series CW-430, 340, 640, 530, 740, 850, and 530S	
Lower Roller (Ceramic)	CH602B- 50		45 x 10D x 50L	Lower	CW Series, HW Series	
Shaft	CH607	MW53A07D			CW Series, HW Series	
Shaft	CH608	MW53A06D			CW Series, HW Series	
Gear Pinch Roller	S464 CH420		72*7.5		CW Series, HW Series	
Water Pipe Fitting	CH681				CW Series, HW Series	
Water Pipe Fitting (Brass)	CH682	D5DL4N861		Lower	CW Series, HW Series	
Water Pipe Fitting (Brass)	CH684				CW Series, HW Series	
Water Pipe Fitting (Stainless steel)	CH684	D5DFE0903			CW Series, HW Series	
Water Pipe Fitting	CH686	D5DFE4TS			CW Series, HW Series	

Water Pipe Fitting (Brass)	CH687	D5DL4N861			CW Series, HW Series	
Water Pipe Fitting		D5DFE4TS				
L Type Fast Connector (For AWT Upper Machine Head)		M7AQSM133				
Lower Dies Block		MW53W71K		Lower		
Die Guide Holder	CH508	MW64A23F				
Die Guide Holder	CH507	MAWT086L		Upper		
Die Guide Holder	CH701	MW64A23F		Upper	CW Series, HW Series	
Die Guide Holder	CH702	MW53W71K		Upper	CW Series, HW Series	
Aspirator Take-Guide Ring (Stainless Steel)	CH704	4W53A27B			CW Series, HW Series	
Aspirator Take-Guide Ring (Brass)		MW53A27B				
L Shape Electric Discharge Block for Sweeping spark	CH705	MW53W60B			CW Series, HW Series	
Wire Alignment Device (2-PIN)	CH708	3W530W017A			CW Series, HW Series	
Nozzle Holder (SUS)	CH801-1			Upper	CW Series, HW Series	
Water Cover Holder	CH801-2		50.7*43.3*4t	Upper	CW Series, HW Series	
			70*60*29t			
Water Pipe Fitting Holder (SUS)	CH801-3		45*45*14t		CW Series, HW Series	
Holder	CH801-4				CW Series, HW Series	

Pinch Roller Holder / Lower Fixing Plate	CH810	MW64A10J			CW Series, HW Series	
Nozzle Holder (SUS)	CH802	MW53W27E	56.5 x 45 x 13t	Lower	CW Series, HW Series	
Roller Housing (SUS)	CH860	MAWT374G	73*61*27t	Lower	CW Series, HW Series	
Wire Guide Opener	CH043				CW Series, HW Series	
O-Ring	CH803				CW Series, HW Series	
Seal section V- Packing		A98L-0001-0973	Ø140 x 110 x 15	Lower	CW Series, HW Series	
Water Valve Switch	CH510				CW Series, HW Series	
Flow Meter	Z141	M7D8M9030FG H			CW Series, HW Series	
Aspirator Block					CW Series, HW Series	
Pressure Gauge	CH139				CW Series, HW Series	
Cover		OD=460			CW Series, HW Series	
Bellows		160			CW Series, HW Series	
Bellows		180			CW Series, HW Series	
Bearing Holder		46*21*16.5t			CW Series, HW Series	
Brass Cap Screw	M451				CW Series, HW Series	
Lower Aspirator	M922				CW Series, HW Series	
Screw	CH501	M6*10			CW Series, HW Series	
		M6*20 M6*16				
Nut	CH605	M7B6MR10	M8*0.75P M10*0.75P		CW Series, HW Series	

Connecting Piece					CW Series, HW Series	
Nozzle Cover					CW Series, HW Series	
Upper Die Block	CH702				CW Series, HW Series	
One-way Valve					CW Series, HW Series	
Gear Belt	CH426		124L		CW Series, HW Series	
Carbon Brush for Motor L8	CH804	M7ZH32GPB			CW Series, HW Series	
Power Feed Holder for AWT	CH831-3	MAWT092F	23*44*20T	Upper		
Nozzle Holder for AWT	CH831-2	MW53W08D		Upper		
Stanless Ball Bearing (Lower Machine Head)		M5ABEA600				
V Type Oil Seal (Standard for lower machine head)		M7F1WVA25				
V Type Oil Seal (Standard for lower machine head)		M7F1WVA14				

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